



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D5061-1**

**Job Sheet 195807**



**Part No:** D5061-1

**Job Qty:** 4 PCS

**Part Name:** Fwd Wearplate



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 5/30/19

**Job Tracking No:**

**Due Date:** 7/2/19

**Created By:** Kimberley Guerin

**Type:** Stock

**Description:**

**Note:** DWG REV A SHEETS 1,2,4 IPP REV:A 14.02.13 NEW ISSUE DD VERF:JLM IPP REV:B 14.03.12 rev.A10  
DD VERF:JLM IPP REV:c 14.04.21 rev.A DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off   |
|-------|---------------------|-----|------------|----------|-----------|---------|-----------------------|-----------|------------|
|       |                     |     |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |            |
| 110   | Waterjet - Flow - 1 | 4   |            | 7/2/19   | 0.00      | 1.07    | Waterjet - Flow       |           | JRB 8/7/19 |
|       |                     | pcs |            |          |           |         |                       |           |            |
| 120   | QC 2                | 4   |            | 7/2/19   | 0.00      | 0.00    | QC 2 - 1              |           |            |
|       |                     | pcs |            |          |           |         | QC 2 - 12             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 14             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 17             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 19             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 2              |           |            |
|       |                     |     |            |          |           |         | QC 2 - 20             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 22             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 23             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 25             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 32             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 33             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 35             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 39             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 4              |           |            |
|       |                     |     |            |          |           |         | QC 2 - 40             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 44             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 45             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 48             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 49             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 50             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 51             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 52             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 57             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 62             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 63             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 8              |           |            |
|       |                     |     |            |          |           |         | QC 2 - 66             |           |            |
|       |                     |     |            |          |           |         | QC 2 - 64             |           |            |



**Container No:** S203551



**Part:** D5061-1

**Job No:** 195807

**Serial No/Batch:** S203551

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** Various STC's

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Date: 01/02/20

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|                                   |          |        |           |                                |                        |
|-----------------------------------|----------|--------|-----------|--------------------------------|------------------------|
| 130 QC 8                          | 4<br>pcs | 7/2/19 | 0.00 0.00 | QC 2 - 65                      |                        |
|                                   |          |        |           | QC 2 - 5                       |                        |
|                                   |          |        |           | QC 2 - 71                      |                        |
|                                   |          |        |           | QC 2 - 73                      |                        |
|                                   |          |        |           | QC 2 - 69                      | TRB                    |
|                                   |          |        |           | QC 8 - 12                      |                        |
|                                   |          |        |           | QC 8 - 14                      |                        |
|                                   |          |        |           | QC 8 - 17                      |                        |
|                                   |          |        |           | QC 8 - 20                      |                        |
|                                   |          |        |           | QC 8 - 25                      |                        |
|                                   |          |        |           | QC 8 - 3                       |                        |
|                                   |          |        |           | QC 8 - 32                      |                        |
|                                   |          |        |           | QC 8 - 33                      |                        |
|                                   |          |        |           | QC 8 - 35                      |                        |
|                                   |          |        |           | QC 8 - 39                      |                        |
|                                   |          |        |           | QC 8 - 4                       |                        |
|                                   |          |        |           | QC 8 - 44                      |                        |
|                                   |          |        |           | QC 8 - 45                      |                        |
|                                   |          |        |           | QC 8 - 49                      |                        |
|                                   |          |        |           | QC 8 - 58                      |                        |
|                                   |          |        |           | QC 8 - 8                       |                        |
|                                   |          |        |           | QC 8 - 9                       |                        |
|                                   |          |        |           | QC 8 - 68                      |                        |
|                                   |          |        |           | QC 8 - 67                      |                        |
|                                   |          |        |           | QC 8 - 1 (A)                   |                        |
|                                   |          |        |           | QC 8 - 47                      |                        |
|                                   |          |        |           | QC 8 - 40                      | AUG 1 2 2019 40 9-89   |
|                                   |          |        |           | QC 8 - 52                      |                        |
|                                   |          |        |           | QC 8 - 23                      |                        |
|                                   |          |        |           | QC 8 - 57                      |                        |
| 140 Small Fab - Brake NC - B4B    | 4<br>pcs | 7/2/19 | 0.00 0.44 | Small Fab - Brake - 1 - B4B    | DAS 30 9-89 AUG 1 2019 |
|                                   |          |        |           | Small Fab - Brake - 2 - B4B    |                        |
|                                   |          |        |           | Small Fab - Brake - 3 - B4B    |                        |
| 150 QC 6                          | 4<br>pcs | 7/2/19 | 0.00 0.00 | QC 6 - 9                       |                        |
|                                   |          |        |           | QC 6 - 68                      |                        |
|                                   |          |        |           | QC 6 - 61                      |                        |
|                                   |          |        |           | QC 6 - 40                      | AUG 1 5 2019 40 9-89   |
| 160 Large Fab - Welded Assy-2-B4B | 4<br>pcs | 7/2/19 | 0.00 8.16 | Large Fab - 1 - B4B            |                        |
|                                   |          |        |           | Large Fab - 10 - B4B           |                        |
|                                   |          |        |           | Large Fab - 2 - B4B            |                        |
|                                   |          |        |           | Large Fab - 3 - B4B            |                        |
|                                   |          |        |           | Large Fab - 4 - B4B            |                        |
|                                   |          |        |           | Large Fab - 5 - B4B            |                        |
|                                   |          |        |           | Large Fab - 6 - B4B            |                        |
|                                   |          |        |           | Large Fab - 7 - B4B            |                        |
|                                   |          |        |           | Large Fab - 8 - B4B            |                        |
|                                   |          |        |           | Large Fab - 9 - B4B            |                        |
|                                   |          |        |           | Large Fab - 11 - B4B (Various) |                        |
| 170 QC 9                          | 4<br>pcs | 7/2/19 | 0.00 0.00 | QC 9 - 10                      |                        |
|                                   |          |        |           | QC 9 - 18                      |                        |
|                                   |          |        |           | QC 9 - 24                      | DAS 24 9-89            |
|                                   |          |        |           | QC 9 - 43                      |                        |
|                                   |          |        |           | QC 9 - 50                      |                        |
| 180 QC 5                          | 4<br>pcs | 7/2/19 | 0.00 0.00 | QC 9 - 9                       |                        |
|                                   |          |        |           | QC 5 - 10                      |                        |
|                                   |          |        |           | QC 5 - 12                      |                        |

|                                   |       |        |           |                           |                |
|-----------------------------------|-------|--------|-----------|---------------------------|----------------|
|                                   |       |        |           | QC 5 - 17                 |                |
|                                   |       |        |           | QC 5 - 18                 |                |
|                                   |       |        |           | QC 5 - 19                 |                |
|                                   |       |        |           | QC 5 - 22                 |                |
|                                   |       |        |           | QC 5 - 24                 | DAS            |
|                                   |       |        |           | QC 5 - 3                  | 24             |
|                                   |       |        |           | QC 5 - 43                 | 8-89           |
|                                   |       |        |           | QC 5 - 49                 |                |
|                                   |       |        |           | QC 5 - 51                 |                |
|                                   |       |        |           | QC 5 - 58                 |                |
|                                   |       |        |           | QC 5 - 68                 |                |
|                                   |       |        |           | QC 5 - 9                  |                |
|                                   |       |        |           | QC 5 - 50                 |                |
|                                   |       |        |           | QC 5 - 30                 |                |
|                                   |       |        |           | QC 5 - 40                 |                |
| 183 Handfinish - 4-1-Assembly-B4B | 4 pcs | 7/2/19 | 0.00 0.27 | Handfinish - 4 - 1 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 10 - B4B |                |
|                                   |       |        |           | Handfinish - 4 - 11 - B4B | DAS            |
|                                   |       |        |           | Handfinish - 4 - 12 - B4B | 41 JAN 03 2020 |
|                                   |       |        |           | Handfinish - 4 - 13 - B4B | 3-89           |
|                                   |       |        |           | Handfinish - 4 - 14 - B4B |                |
|                                   |       |        |           | Handfinish - 4 - 15 - B4B |                |
|                                   |       |        |           | Handfinish - 4 - 2 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 3 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 4 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 5 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 6 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 7 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 8 - B4B  |                |
|                                   |       |        |           | Handfinish - 4 - 9 - B4B  |                |
| 186 QC 3                          | 4 pcs | 7/2/19 | 0.00 0.00 | QC 3 - 10                 |                |
|                                   |       |        |           | QC 3 - 13                 |                |
|                                   |       |        |           | QC 3 - 15                 |                |
|                                   |       |        |           | QC 3 - 17                 |                |
|                                   |       |        |           | QC 3 - 18                 |                |
|                                   |       |        |           | QC 3 - 2                  |                |
|                                   |       |        |           | QC 3 - 28                 |                |
|                                   |       |        |           | QC 3 - 3                  |                |
|                                   |       |        |           | QC 3 - 30                 |                |
|                                   |       |        |           | QC 3 - 34                 |                |
|                                   |       |        |           | QC 3 - 36                 |                |
|                                   |       |        |           | QC 3 - 41                 |                |
|                                   |       |        |           | QC 3 - 51                 |                |
|                                   |       |        |           | QC 3 - 58                 |                |
|                                   |       |        |           | QC 3 - 59                 |                |
|                                   |       |        |           | QC 3 - 68                 |                |
|                                   |       |        |           | QC 3 - 9                  |                |
|                                   |       |        |           | QC 3 - 40                 | JAN 03 2020    |
|                                   |       |        |           | QC 3 - 19                 | DAS            |
|                                   |       |        |           | QC 3 - 43                 | 40             |
|                                   |       |        |           | QC 3 - 24                 | 8-89           |
| 190 Packaging 3-1 - Stock - B4B   | 4 pcs | 7/2/19 | 0.00 0.00 | Packaging 3 - 1 - B4B     |                |
|                                   |       |        |           | Packaging 3 - 2 - B4B     |                |
|                                   |       |        |           | Packaging 3 - 3 - B4B     |                |
|                                   |       |        |           | Packaging 3 - 4 - B4B     |                |
|                                   |       |        |           | Packaging 3 - 5 - B4B     |                |
|                                   |       |        |           | Packaging 3 - 6 - B4B     |                |
|                                   |       |        |           | Packaging 3 - 7 - B4B     |                |
|                                   |       |        |           | Packaging 3 - 8 - B4B     |                |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         |                        |                 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|----------------------|-------------------------|------------------------|-----------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 9 - B4B  |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 10 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 11 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 12 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 13 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 14 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 15 - B4B | FP002 HL 20-1-6 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 16 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 17 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 26 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 27 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 28 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 29 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 30 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 31 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 32 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 33 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 34 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 35 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | Packaging 3 - 36 - B4B |                 |
| 200 QC 21 - SA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 4<br>pcs           | 7/2/19               | 0.00 0.00               | QC 21 - SA - 21        |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | QC 21 - SA - 70        | DAS             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         | QC 21 - SA - 53        | 21              |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                    |                      |                         |                        | 9-08            |
| Part Op 120 - QC2- Inspect parts off machine FAI/FAIB<br>Descriptions: 130 - QC8- Inspect parts - second check<br>140 - Form as per dwg<br>150 - QC6- All purchased or subcontracted products<br>160 - Weld per dwg A/R S.S. rod Batch: <u>14/39005</u><br>170 - QC9- Inspect visual per QSI004- Fusion Welds<br>180 - QC5- Inspect part completeness to step on W/O<br>183 - Assemble as per dwg <u>5240921</u><br>186 - QC3- Inspect Part Finish<br>190 - Identify as per dwg & Stock Location: _____<br>200 - QC21- Final Inspection - Work Order Release |                    |                      |                         |                        |                 |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                    |                      |                         |                        |                 |
| Part / Item                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Component Name     | Quantity             | Operation               | Container              |                 |
| M304S18GA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 304/316 .050 Sheet | 14.3200 sf (3.58 ea) | 110-Waterjet - Flow - 1 | <u>5159673</u>         |                 |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                    |                      |                         |                        |                 |
| Operation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Component Part     | Required             | Inventory               | Allocated              |                 |
| 110-Waterjet - Flow - 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | M304S18GA          | 14                   | 150                     | 0                      |                 |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                    |                      |                         |                        |                 |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                    |                      |                         |                        |                 |

Plex 5/30/19 3:06 PM Dart.Guerin.Kimberley

